



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3512-1

Job Sheet 175770



Part No: D3512-1

Job Qty: 6 ea

Part Name: Wearplate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/10/18

Job Tracking No:

Due Date: 4/24/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG D3512 REV.E12 IPP Rev:A New Issue 06-06-20 JLM IPP Rev:B Now SS as per Rev B 06-12-15 JLM
IPP Rev:C Rev C dwg 07-12-06 DD IPP REV:D 13.12.11 ECN13-619/ REV.D DWG.DD VERF:JLM IPP REV:D
18.03.12 DWG REV.E12 DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	4/23/18	4/23/18	0.00	0.00	Start Up Waterjet		SC 18/04/18
100	Waterjet	6 pcs	4/23/18	4/23/18	0.00	0.56	Waterjet1		SC 18/04/18
120	QC	6 pcs	4/23/18	4/23/18	0.00	0.00	QC8		38
130	Brake NC	6 pcs	4/24/18	4/24/18	0.27	0.17	Brake NC 1		38
140	QC	6 pcs	4/24/18	4/24/18	0.00	0.00	QC5		38
150	Packaging	6 pcs	4/24/18	4/24/18	0.00	0.00	Packaging3		38
160	QC21-SA	6 Ea	4/24/18	4/24/18	0.00	0.00	QC21		21

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	1.7400 sf (.29 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S16GA	2	236	0



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 832-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S061066



Part: D3512-1

Job No: 175770

Serial No/Batch: S061066

Revision: E12

Inspector:

Date: 04/15/18

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Wearplate	0.300inches $\pm$ 0.010	0.310 0.290	0,301	
2	Wearplate	0.300inches $\pm$ 0.010	0.310 0.290	0,300	
3	Wearplate	1.240inches $\pm$ 0.030	1.270 1.210	1,247	
4	Wearplate	2.340inches $\pm$ 0.030	2.370 2.310	2,349	
5	Wearplate	3.140inches $\pm$ 0.010	3.150 3.130	3,140	
6	Wearplate	3.840inches $\pm$ 0.030	3.870 3.810	3,834	
7	Wearplate	12.605inches $\pm$ 0.010	12.615 12.595	12,605	
8	Wearplate	14.220inches $\pm$ 0.030	14.250 14.190	14,22	
9	Wearplate	0.063inches $\pm$ 0.010	0.073 0.053	0,060	

Plex 4/10/18 2:18 PM Dart.Gagnon.Michelle